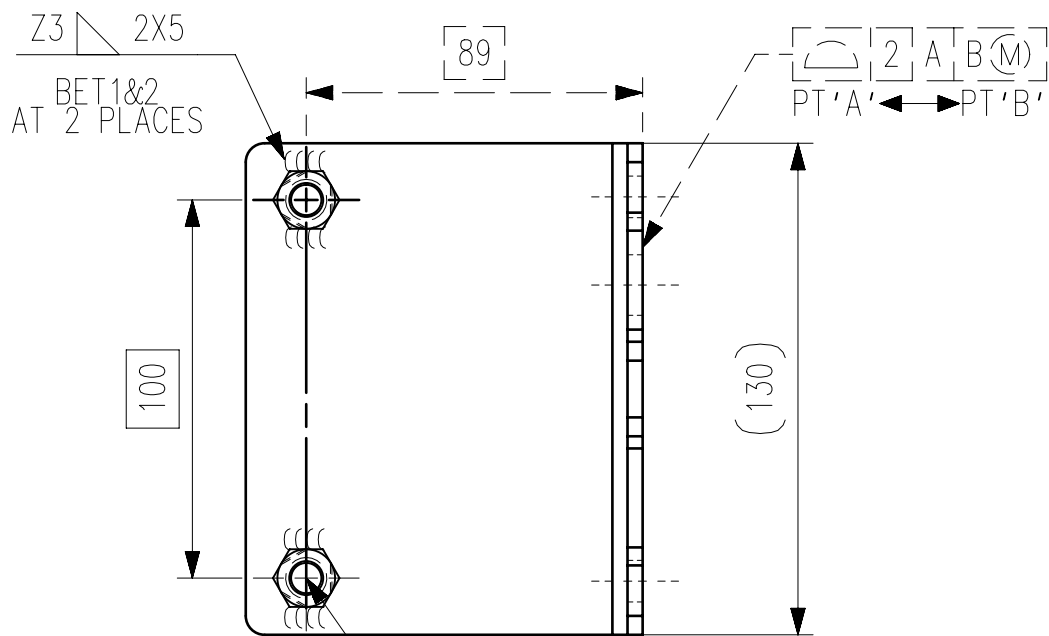
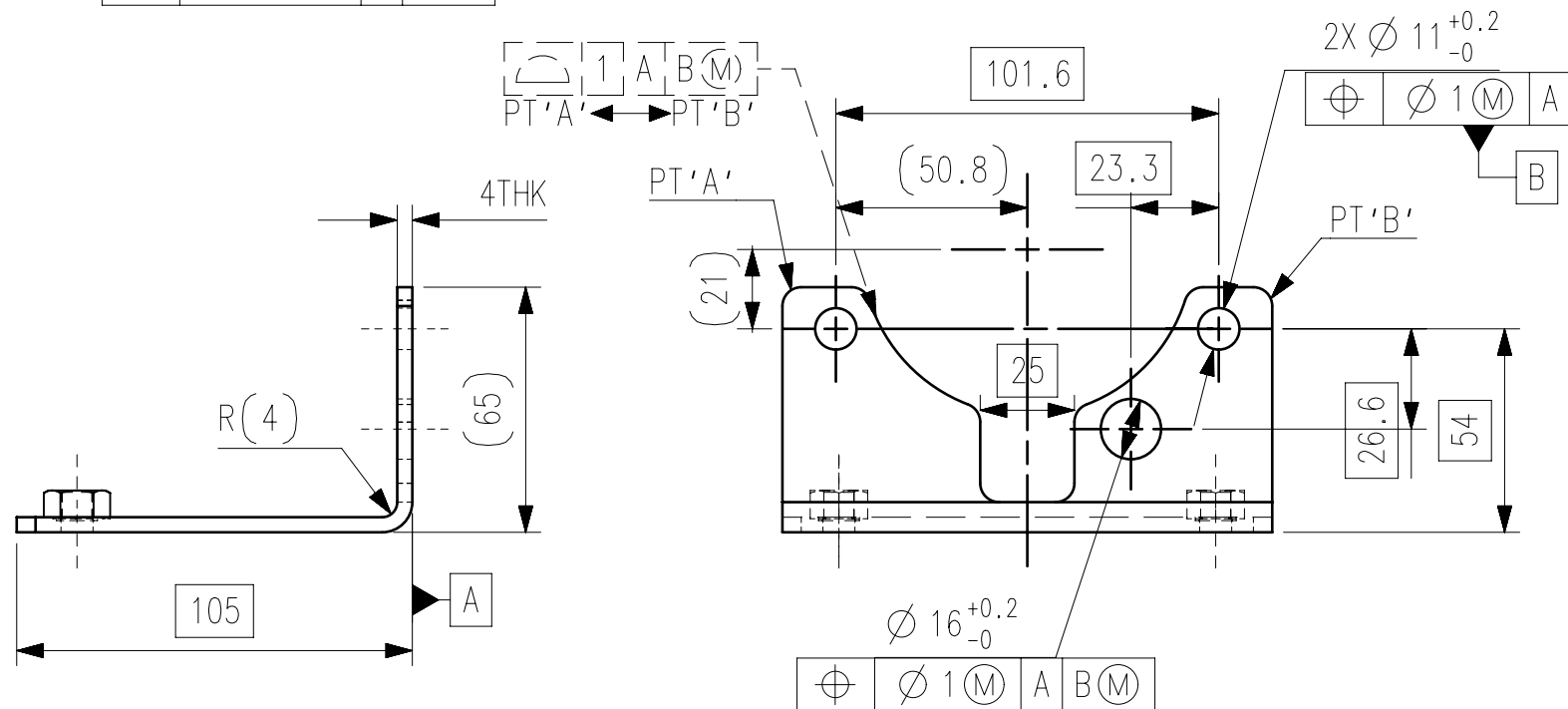
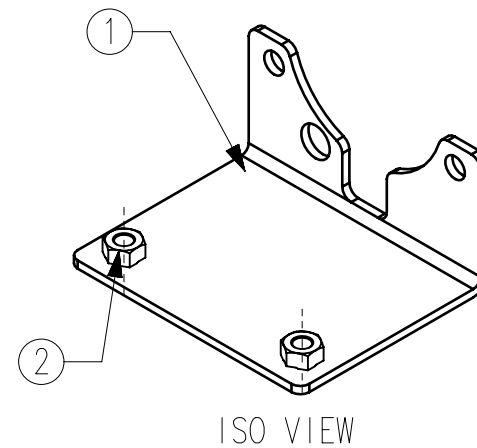


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M8X1.25
Ø 1.4 (M) A B (M)



NOTE:

- 1) THE IGES/UG GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART
- 2) ALL UNSPECIFIED RADIUS SHOULD BE ONE METAL THICKNESS.
- 3) PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLES.
- 4) PART MUST BE FREE OF FRACTURE, BURRS & SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART

BOM:-

S.N	PART NO	PART NAME	MATERIAL	QTY	WGT/ASSY
1	007647648U01	BRACKET REAR STRUCTURE SUPPORT	MFD11D, 4MM THK AS PER M&M STD FEG000689-HRPO	1	0.564
2	---STD---	NUT HEX WLD M8X1.25	CLASS 8.8 AS PER IS 1367	2	0.16

WELD TABLE:-

WELD BET	CO2 Z3 WELD
1&2	20

TOTAL CO2 WELD LENGTH = 20 mm AS PER
CO2 WELD LENGTH M&M STD FEG000600

SUPPLY CONDITION:-

PART NO.	FINISH
0P7647647U91	PRIMING AS PER STD FEG 000605

ER21C0000159	AA	B3	S.NO 1 PART MODIFIED AS PER CDMM FEEDBACK	HMK	TVK	VB	21/06/2021
ECN NO	LET	LOC	REVISIONS	DSNR	CKR	APPR	DATE

UNLESS OTHERWISE SPECIFIED
DIMENSIONING AND TOLERANCEING
IS IN ACCORDANCE WITH ASME
Y14.5-2009

UNTOLERANCED DIMENSIONS ARE BASIC

2 A B (M) C (M)

SURFACE FINISH SYMBOLS:ISO-1302
WELDING SYMBOLS:IS813
REMOVE ALL SHARP CORNERS & BURRS



MAHINDRA & MAHINDRA LTD.
FARM DIVISION, INDIA

DO NOT SCALE ALL DIMENSIONS ARE IN mm	<SC> COUNT : 1	NAME	DATE	PROJECT CODE: MSTAR
	<CC> COUNT: 1	DSNR	HAR	20-12-2019
	WEIGHT(kg) : 0.724	CHKR	TVK	20-12-2019
	S/F AREA(cm²): 410	APPR	VB	20-12-2019
MATERIAL: REFER BOM				DESCRIPTION : BRACKET REAR STRUCTURE SUPPORT ASSEMBLY
				PART NUMBER : 007647647U91
				CL: AA
DWG.SIZE : A3				SCALE : 1:1
				SHEET: 1 OF 1

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

CHECK DRAWING WITH LATEST CHANGE No

DO NOT CHANGE MANUALLY

COMPUTER GENERATED DRAWING

REF PART NO: 007645564U91